

# Instructions for the Keyhole Inlay Kit

(Designed for the PSI Skeleton Key Pen)



There are 5 keyholes randomly placed around the dyed maple burl barrel. Place the metallic gold acrylic keyhole frames and the black wood inserts in place one at a time securing as you go with the supplied elastic bands. Once all of the keyhole assemblies are in place flood all of the seams with thin CA (Cyanoacrylate) glue.

Now we'll glue the brass tube into the barrel assembly. Check to make sure the brass tube fits smoothly inside the barrel. If not, wrap a piece of 100G sandpaper around a small dowel and sand the inside of the barrel until a smooth fit is attained. Use 2-part epoxy liberally to glue the brass tube in place. Once the glue has cured, sand the wood barrel flush with the brass tube. Do not use a barrel trimmer for this. Sanding or a cut-off saw in the way to go for this.



Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at [kallenshaan@cox](mailto:kallenshaan@cox) with any thoughts or ideas regarding this or any of our other kits.