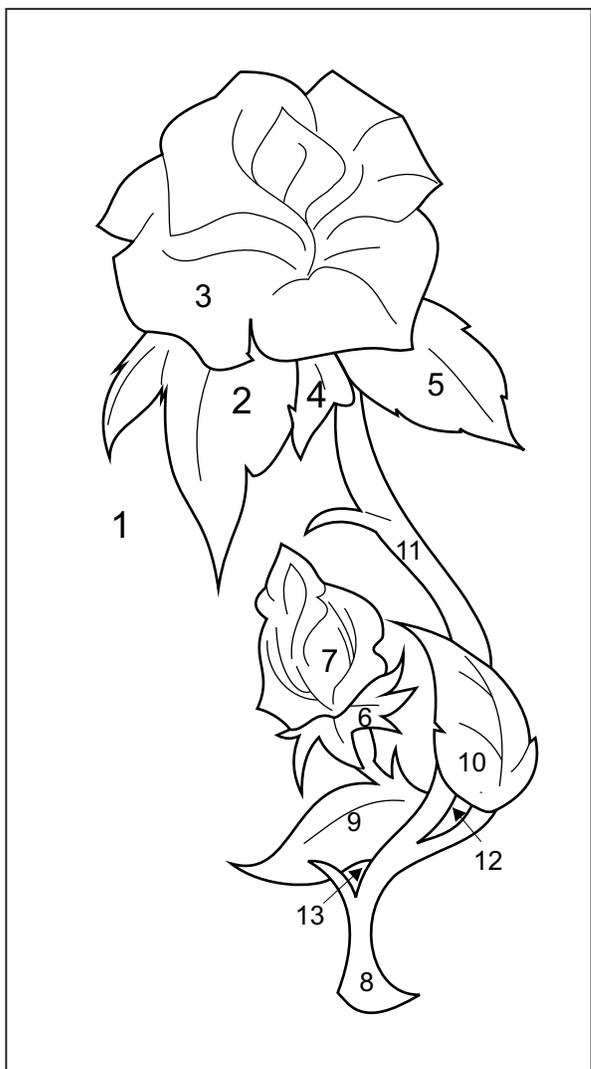


Assembly Instructions for the Roses Inlay Kit

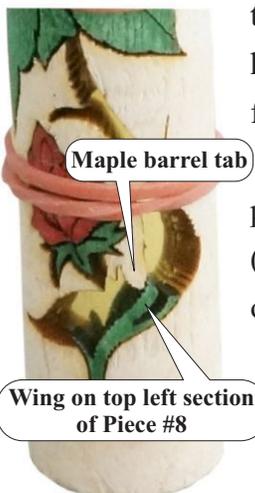
(Sierra Pen Kit)

We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

There is a total of 13 pieces in this kit. First thing we'll do is to slide the brass tube from your pen kit into the curly maple background piece from the inlay kit. It is important to assemble this inlay in numerical order as shown in the drawing at the bottom of this page. Start by inserting Piece #2 into the background barrel (Piece #1). Secure with the supplied rubber bands as needed. When inserting Piece #8 make sure the wing on the top left section is to the right of the maple barrel tab. See Fig.1. To accomplish this, insert the top section of Piece #8 to the right of the tab and slide down until it's seated. Once all pieces are in place, carefully remove the brass tube and brass some thin CA over all of the seams using a disposable artists paint brush.



Now we'll glue the brass tube into the blank. Check



the fit of the tube as you might have to sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sand or purchase our sanding mandrel (specifically designed for this) from our website for \$7.00 and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered

so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer for this. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits.

E-mail me with any thoughts or ideas regarding this or any of our other kits.