

Assembly Instructions for the Labradoodle Inlay Kit

(PSI Dog Click Pen Kit)

The first thing we have to do is to make sure that you've received all of the pieces in the kit and that none are broken. If there are any missing or broken pieces, call Ken at (702)523-9236 or e-mail at kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors do not carry replacement parts.

This kit contains a total of 10 pieces. Temporarily insert the brass tube from your pen kit into the maple barrel for support while inserting the pieces. Assemble in numerical order using the drawing on this sheet as a guide. Use the supplied elastic bands as needed to secure the pieces during assembly. Once all the pieces are in place remove the brass tube and brush thin CA glue over all of the seams using a disposable hobby paint brush. Spray a bit of activator over everything.

Once the thin CA glue has completely cured we're going to glue in the tube. Check the fit to see if you need to sand the inside of the barrel for the brass tube to fit smoothly. We use our sanding mandrel for this but if you don't have one yet you can wrap a piece of sandpaper (100G-150G) around a small dowel and sand the inside until the brass tube

fits smoothly. Scuff up the brass tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Position the brass tube so everything aligns to the center. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. We use a CA glue finish on all of our inlay kit pens but any other finish you prefer will work well.

