

# Instructions for the Texas Flag Pen Inlay Kit



The Basswood star comes pre-fit but not glued. Use thin CA glue to secure the star. If your Texas flag inlay kit is going to be used on the PSI bullet cartridge pen, use the supplied thin maple sleeve to compensate for the thinner brass tube that comes with the PSI kit.

Next we're going to glue this assembly into the brass tube from your pen kit. I suggest using 2-part epoxy for this. Avoid using polyurethane glue because the expansion upon curing of this type of glue could cause problems with the inlayed star.

Set the brass tube on end with the short blue barrel at the bottom and allow the glue to cure.



Once the glue has cured, square up the end using a sanding block. Don't use a barrel trimmer on this. Then mount the barrel on the lathe to clean up the other end of the blue tube. Use a parting tool to square up the tube and also to clean up any excess glue from the brass tube.

Glue the red and white pieces together using yellow glue. When dry, square up one end of the blank. Use 2 part epoxy to glue the red and white section onto the upper barrel applying glue to the barrel as well as the end of the blue section. The white section of the Texas State flag is always on top so orient this section accordingly. During the curing process use a clamp to apply pressure to both sections for a clean joint.



Once cured, use a barrel trimmer to clean up the red and white end. Mount on the lathe for turning, sanding and finishing.

Any comments about this or any future kits can be e-mailed to Ken at [kallenshaan@cox.net](mailto:kallenshaan@cox.net)