

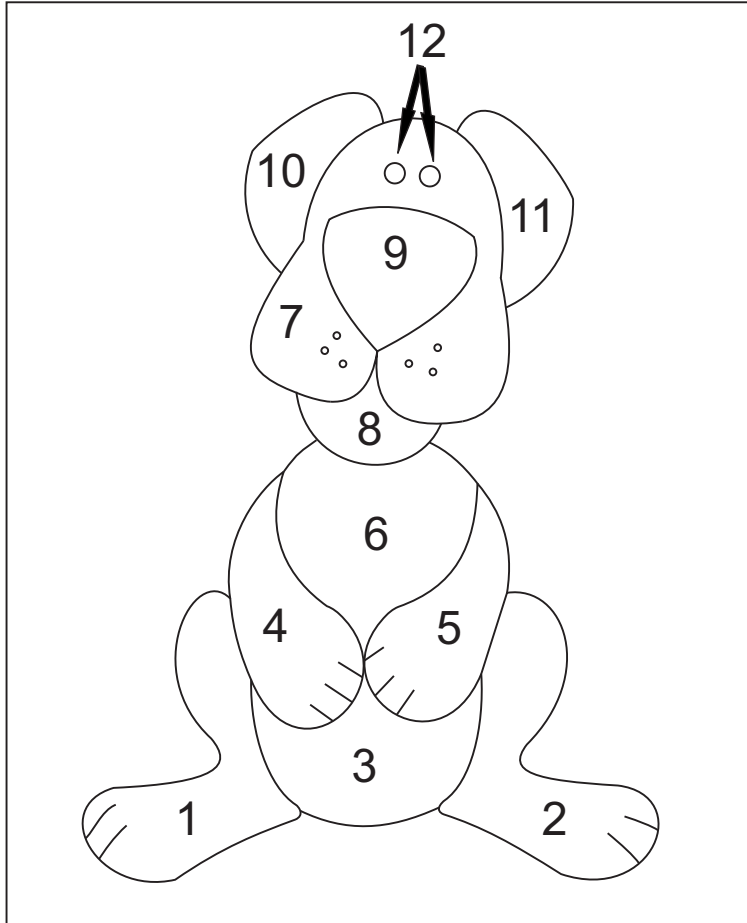
Instructions for the Doggie Inlay Kit

(PSI Dog Click Pen)

We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-0236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

There's a total of 13 pieces in this kit. We're going to start by sliding the brass tube from your pen kit (not included) into the curly maple barrel that came with the inlay kit. Fit pieces 1, 2, 3, 4, 5 and 6 in that order into position in the maple barrel. Secure with 2 of the supplied elastic bands. Now we're going to put piece #7 in place and secure with an elastic band. Next will be pieces 8, 9 10, and 11. Secure these with another elastic band and finally insert the 2 eyes (#12 and #13) in place. Carefully slide the brass tube out and flood all the pieces with thin CA glue. Don't worry about the elastic bands as they'll be turned away on the lathe.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper or purchase our sanding mandrel (specifically designed for this) from our website for \$7.00 and



sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer for this. Now you can mount the blank on the lathe for final turn and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me with any thoughts or ideas regarding this or any of our other kits.

