

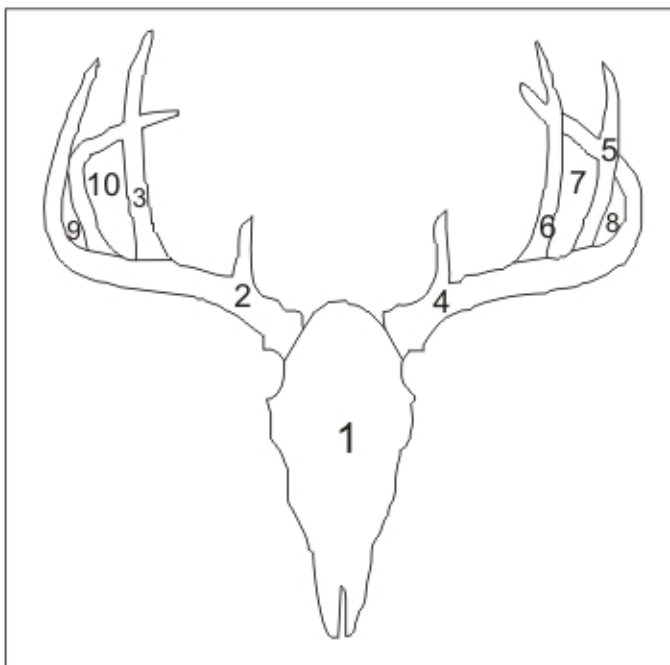
Instructions for the Deer Skull Inlay Kit (Bolt Action Pen / Sierra)



This kit consists of a curly maple background 6 pieces of black dyed alder that make up the deer skull silhouette. We'll start by positioning the brass tube inside the curly maple barrel for support as we fit the other pieces. Don't glue the tube in at this time. Position the skull #1 in place and secure with one of the supplied elastic bands. Insert the rest of the pieces in numerical order securing with elastic bands as you go. Once all the pieces are in place, carefully remove the brass tube and flood all of the seams with thin CA glue.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly.

Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass



tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing.

Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.