

# Basic Assembly Instructions for the Union Jack Inlay Kit (Gentleman, Statesman and Sierra Pens)



We're going to start by sealing the holly pieces with thin CA. Apply a thin bead of CA glue along the edges of all the holly pieces. This will minimize the possibility of dyes bleeding into the holly. We'll start by positioning the brass tube inside the blue barrel and then inserting the red cross. Next, fit all 4 white sections in place using the image of the flag in the upper right hand corner of this sheet as a guide. Secure these 6 pieces with 2 elastic bands (supplied). See Fig.1.



We are now going to add the 4 blue triangle shapes at both ends and secure them with 2 more elastic bands. The last 4 red strips are up next. The upper right and lower left strips are the same and the upper left and lower right strips are the same. No problem telling which pieces go where. Slide the 2 elastic bands in the center out toward the ends just enough to secure the red strips. Now carefully remove the brass tube (Fig.3) and secure all seams with thin CA glue.



FIG. 1

Test the fit of the brass tube in the upper barrel to make sure it travels freely into the glued up barrel. If not, wrap a piece of sandpaper (150G-220G) around a dowel and sand the inside of the barrel until the brass tube fits. When gluing in the brass tube, make sure it is centered in the barrel.



FIG. 3

Once you've sanded the ends flush with the brass tube, you can mount the assembly on the lathe for final turning, sanding and finishing.

Use the finish of your choice.



E-mail Ken at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any suggestions or thoughts on this or any future kits you'd like to see.