

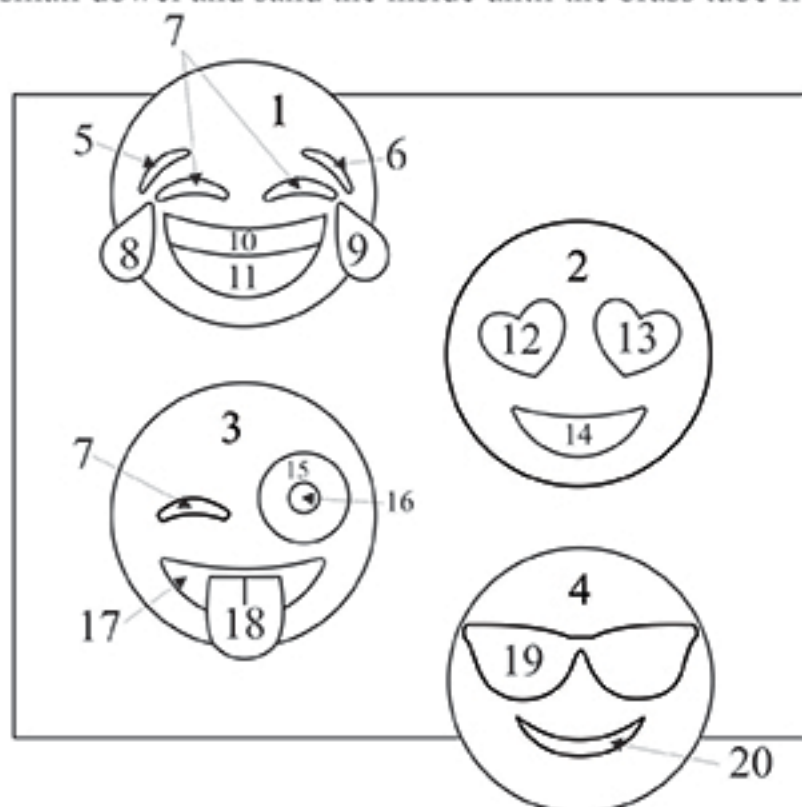
Instructions for the Emoji Inlay Kit



We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702)523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacements parts.

To start assembly, temporarily slide the brass tube from your pen kit into the blue dyed basswood barrel. Do not glue at this time as this is just for support and alignment while positioning the other pieces in place. Now place the 4 yellow faces into position and secure with 2 of the supplied elastic bands. Carefully remove the brass tube and (using a small disposable artists brush) brush the seams of the yellow faces and the blue background with thin CA glue. Once the glue has set, remove the elastic bands so we can insert the rest of the pieces, completing 1 emoji at a time. Insert pieces 5 thru 11 and then brush the seams with thin CA glue again using a disposable brush. Repeat this procedure using the appropriate pieces for the remaining 3 emojis .

Once the thin CA glue has completely cured we're going to glue in the brass tube. Check the fit to see if you need to sand the inside of the barrel for the brass tube to fit smoothly. We use our sanding mandrel for this but if you don't have one yet you can wrap a piece of sandpaper (100G-150G) around a small dowel and sand the inside until the brass tube fits smoothly. Scuff up the brass tube with 100G



sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Position the brass tube so everything aligns to the center. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. We use a CA glue finish on all of our inlay kit pens but any other finish you prefer will work well.