

Instructions for the Bulldog Inlay Kit (PSI Dog Click Pen / Sierra Pen)



We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or email Ken at (702)523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

There are 20 pieces in this inlay kit. The woods used are Curly Maple, Holly, Alder and Black dyed Basswood. We're going to start by breaking a section from the Curly Maple background barrel. See the broken line "A" in the drawing at the bottom of this page. At this time we'll insert the brass tube from your pen kit into the maple barrel from the inlay kit. Don't glue this in at this time. Now we'll insert Piece #2 in place and secure with one of the supplied elastic bands. Next we'll break Piece #3 the holly body section. Refer to the drawing again (broken line "B") for the location of the break. Once you've broken this piece position the body in place first and then the foot that was just broken off followed by the broken maple piece. Secure this with another elastic band. Continue inserting the remaining pieces in numeric order finishing with the two small eyes.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. An alternate method of doing this is to purchase one of our sanding mandrels available on our website. Use 2-part epoxy to glue in the brass tube. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel

trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits.

