

# Assembly Instructions for the Pool Cue Pen Inlay Kit (Design E)

## *(PSI Pool Cue Pen Kit)*

We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-9236 or [kallenshaan@cox.net](mailto:kallenshaan@cox.net) to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

There is a total of 13 pieces in the upper barrel inlay part of this kit. Insert the brass tube from your PSI Pool Cue Pen Kit into the Tulipwood barrel (Piece #1). Don't glue at this time. This will help align the pieces as they are positioned in the blank. Insert the 3 black diamonds (#2) into position followed by the 3 green box elder burl triangles (#6). Secure this with the supplied elastic bands. Now slide piece #3 into position. Try all different positions as there's only one perfect fit. Do the same for the Curly Maple piece (#4) section on the end. Last piece is the cap #5.

Once all pieces are in place carefully remove the brass tube and while tightly pressing the blank together with the thumb and forefinger of your left hand, brush thin CA glue on all of the seams

using a disposable artists paint brush. Don't worry later while turning.

Drill out the lower barrel curly maple blank

Now we'll glue the brass tubes into the blanks. Check the fit of the tubes as you might have to sand the inside of the blanks for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrels until the tubes fits smoothly. Use 2-part epoxy to glue in the brass tubes. Once the glue has cured sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer for this. Now you can mount the blanks on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits.

