

Assembly Instructions for the Team Colors Football Inlay Kit



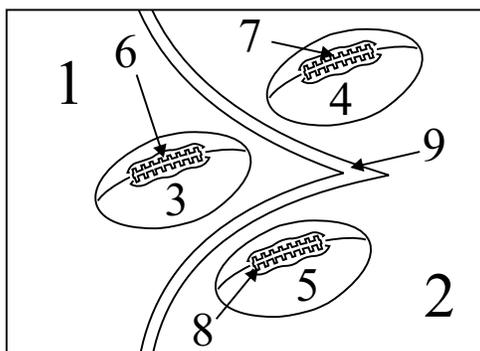
We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts.

We use a 2 color design on most of these inlays but there are a few that use a third (accent) color. For those we've added an extra center accent piece which is sandwiched between the left and right sections of the background (See images above and piece #9 in the drawing below). We'll start by fitting pieces #1 and #2 together (adding the #9 accent color if needed) holding them firmly with your thumb and forefinger and brushing thin CA glue with a disposable artists brush on the seams followed by a quick shot of activator. Be careful not to get any glue in the recesses for the 3 footballs.

Temporarily slide the brass tube from your pen kit into the inlay blank for support while we insert the footballs and laces. Try flipping the football 180 deg. for the best fit. Secure the footballs with the supplied elastic bands and then insert the laces. Carefully remove the brass tube and brush the footballs and laces with thin CA glue followed by a shot of activator.

Now we'll glue the brass tube from your pen kit into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, use a small dowel wrapped with 100g sandpaper or you can purchase our 3/8" dia. sanding mandrel (<http://www.kallenshaanwoods.com/product/SAND001.html>) which is specifically designed for this task.

Use 2-part epoxy to glue in the brass tube. Once the glue has cured sand the ends flush with the



brass tube using a belt or disc sander. Don't use a barrel trimmer for this. Now you can mount the blank on the lathe for final turning. Although we prefer a CA finish for these, you can apply whatever finish you're comfortable with as they all work well with the inlay kits.