

Instructions for the Gingerbread Man Inlay Kit

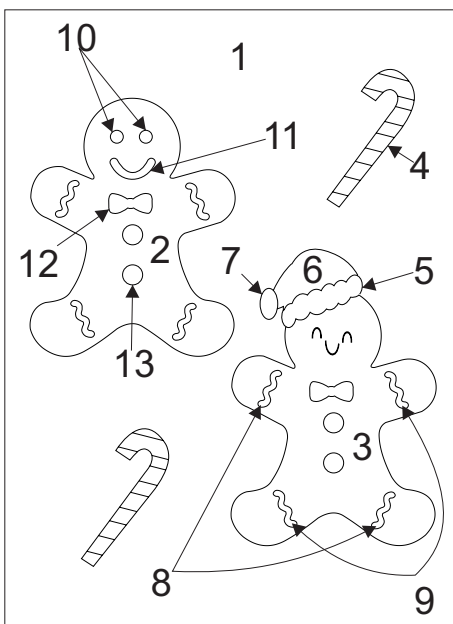


The first thing we have to do is to make sure that you've received all of the pieces in the kit and that none are broken. If there are any missing or broken pieces, call Ken at (702)523-9236 or e-mail at kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as vendors do not carry replacement parts.

Temporarily slide the brass tube from your pen kit into the brown background barrel for support while installing the pieces. Be careful not to leave the brass tube inserted while gluing the pieces in place. We use our silicone assembly dowels (available on our website) to avoid this problem.

Position pieces #2 and #3 head first into the background barrel and press into place. Secure with 2 of the supplied elastic bands. Next would be pieces #5, 6, and 7. Brush thin CA on the seams of the installed pieces using a disposable artists paint brush followed by a shot of activator. Continue inserting the remaining pieces in any order securing with elastic bands and gluing as you go.

Once the thin CA glue has completely cured we're going to glue in the tubes. Check the fit to see if you need to sand the inside of the barrels for the brass tube to fit smoothly. We use our sanding mandrel for this but if you don't have one yet you can wrap a piece of sandpaper (100G-150G)



around a small dowel and sand the inside until the brass tube fits smoothly. Scuff up the brass tubes with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the tubes in place. Position the brass tubes so they align to the center of the pattern. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. We use a CA glue finish on all of our inlay kit pens but any finish you prefer will work well.