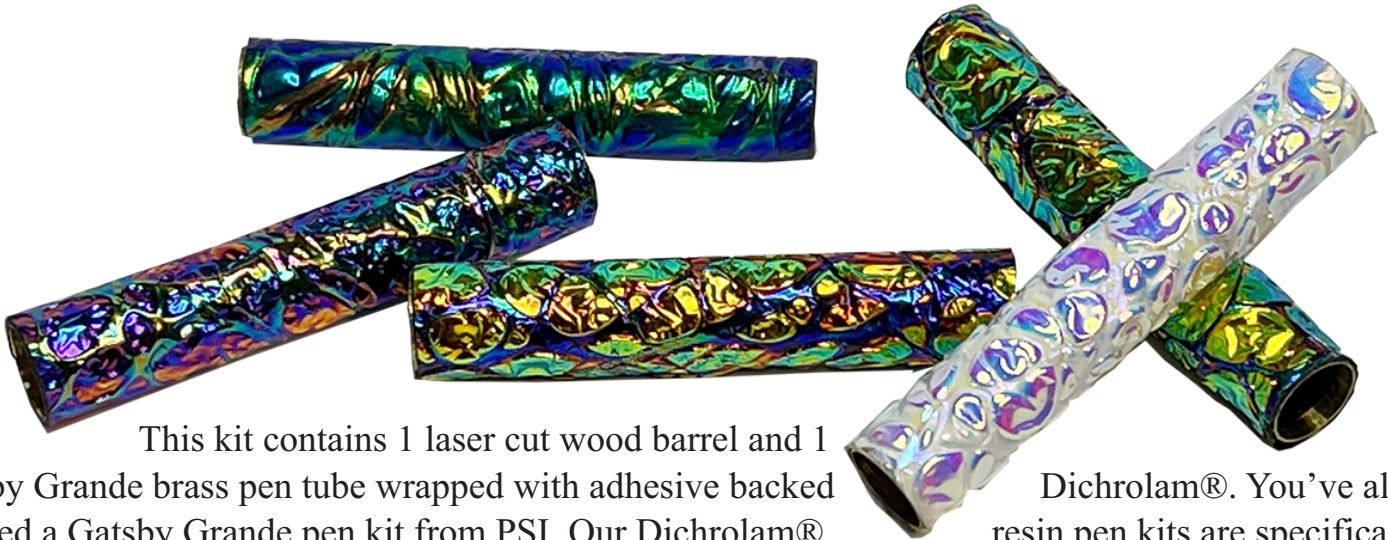


Assembly Instructions for the Laser cut Dichrolam® Resin Filled Pen Kit

(PSI Gatsby Grande Pen Kit)



This kit contains 1 laser cut wood barrel and 1 Gatsby Grande brass pen tube wrapped with adhesive backed Dichrolam®. You've also received a Gatsby Grande pen kit from PSI. Our Dichrolam® resin pen kits are specifically designed for this pen kit and will not work with other pen kits without some modifications.

All of our designs have a break in them where the pen clip would go so make sure to align the seam on the Dichrolam® wrapped brass tube with the break in the design. Once the brass tube is positioned in the laser cut wood blank, secure with a drop of thin CA glue on each end.

Once dried you can start filling the design with resin or epoxy. We prefer to use UV resin which requires a UV curing light and UV resin (preferably high viscosity). 2 part epoxy will also work well.

Once the recess is filled with resin flush with the wood barrel, you're ready to trim the barrel ends flush with the brass tube and mount on your lathe to turn and finish. We prefer a CA finish however your preferred finish will work fine with these.



Dichrolam is comprised of over nine different polymer layers laminated in three separate proprietary lamination steps with a clear resin over the top which brings out the incredible colors. It has a metallic appearance and appears to change colors as you look at it from different angles.