

Instructions for the Santa Inlay Kit

The first thing we have to do is to make sure that you've received all of the pieces in the kit and that none are broken. If there are any missing or broken pieces, call Ken at (702)523-9236 or e-mail at kallenshaan@cox.net to get replacements.

Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors do not carry replacement parts.

If you don't have one of our silicone assembly dowels, slide the brass tube from your pen kit into the maple background barrel from the inlay kit for support while assembling the Santa inlay pieces. Assemble all pieces in numerical order using the supplied elastic bands to secure in place as you go. The mouth is made in 2 pieces which are REALLY, REALLY small so I've included a black piece to replace the 2 small pieces if necessary. These 3 pieces are in a separate baggy marked "mouth". When you've assembled all pieces, carefully remove the brass tube and brush thin CA glue over the entire assembly.

Once the thin CA glue has cured we're going to glue in the brass tube. Check the fit to see if you need to sand the inside of the barrel for the brass tube to fit smoothly. We use our sanding mandrel for this but if you don't have one yet you can wrap a piece of sandpaper (100G-150G) around a small dowel and sand the inside until the brass tube fits smoothly. Scuff up the brass tube with 100G sandpaper before

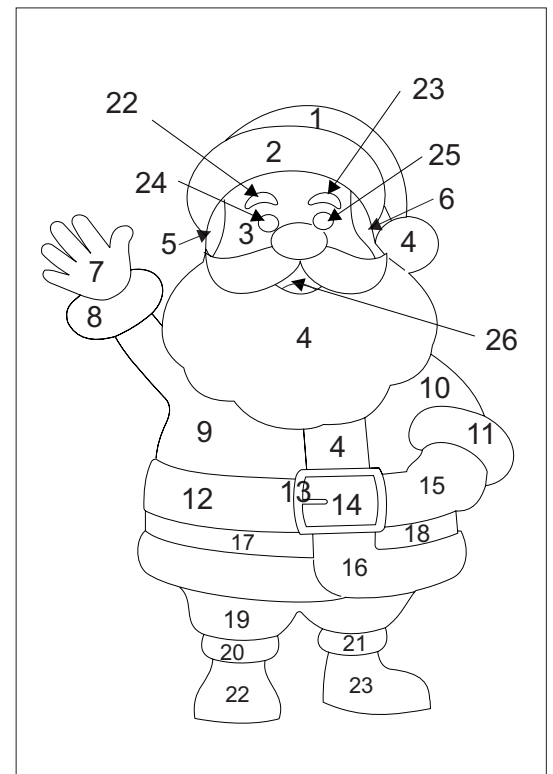
gluing. I prefer 2-part epoxy to glue the brass tube in place. Position the brass tube so everything aligns to the center. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing.

We use a CA glue finish all of our inlay kit pens but any other finish you prefer will work well.



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