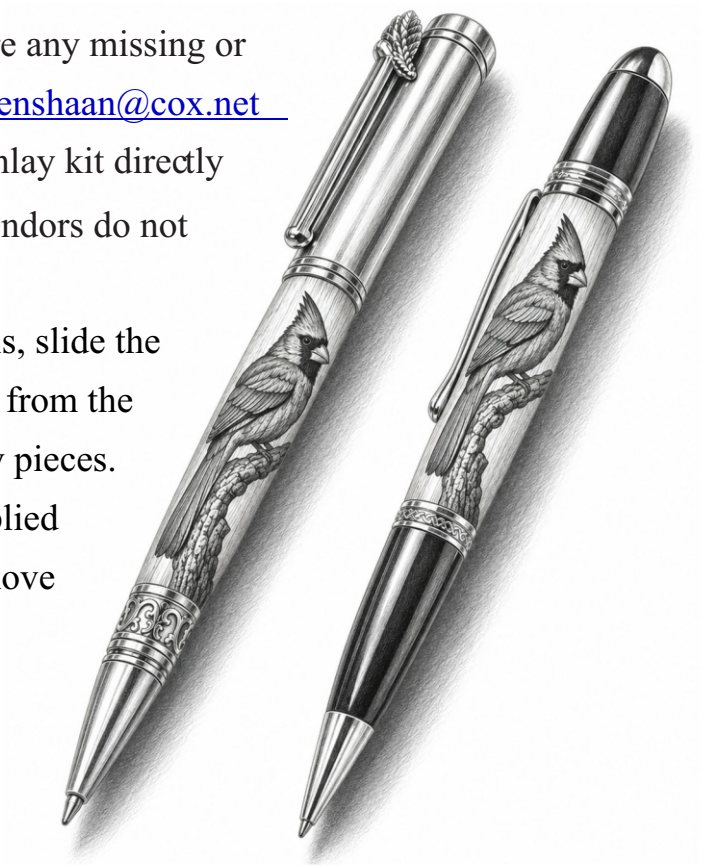
Assembly Instructions for the Cardinal Inlay Kit

(PSI Heavenly Messenger/Kallenshaan Woods Griffin Pen)

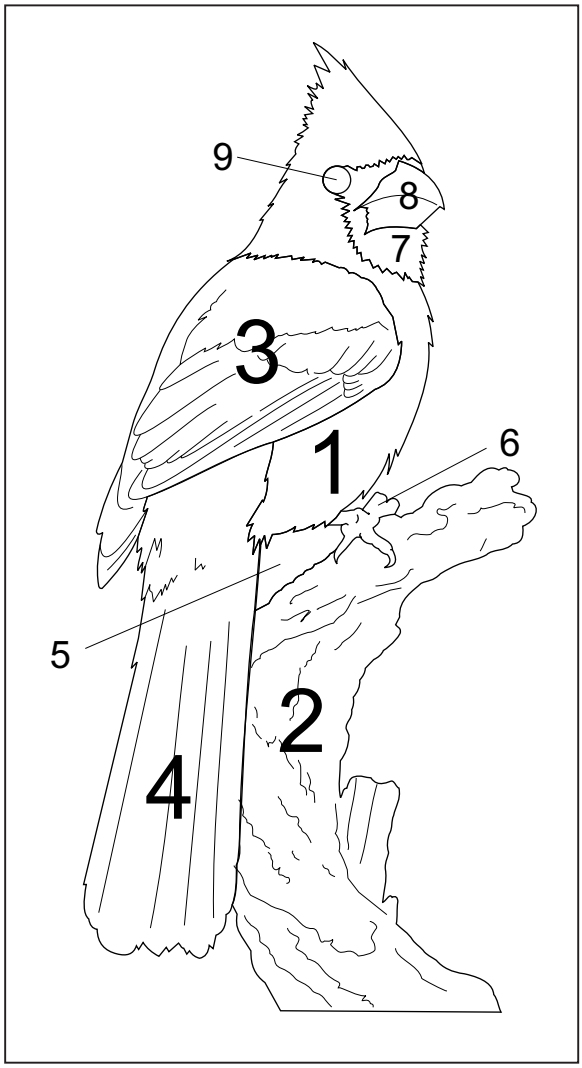
The first thing we have to do is to make sure that you've received all of the pieces in the kit and that none are broken. If there are any missing or broken pieces, call Ken at (702)523-9236 or e-mail kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors do not carry replacement parts.



If you don't have one of our silicone assembly dowels, slide the brass tube from your pen kit into the background barrel from the inlay kit for support while assembling the Cardinal inlay pieces.

Assemble all pieces in numerical order using the supplied elastic bands to secure in place as you go. Carefully remove the brass tube and glue all pieces together with thin CA.

Once the thin CA glue has completely cured we're going to glue in the tube. Check the fit to see if you need to sand the inside of the barrel for the brass tube to fit smoothly. We use our sanding mandrel for this but if you don't have one yet you can wrap a piece of sandpaper (100G-150G) around a small dowel and sand the inside until the brass tube fits smoothly. Scuff up the brass tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Position the brass tube so there is no space between the bottom of the tree and the brass tube. (We don't want the tree to appear like it's floating.) Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. We use a CA glue finish on all of our inlay kit pens but any other finish you prefer will work well.



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