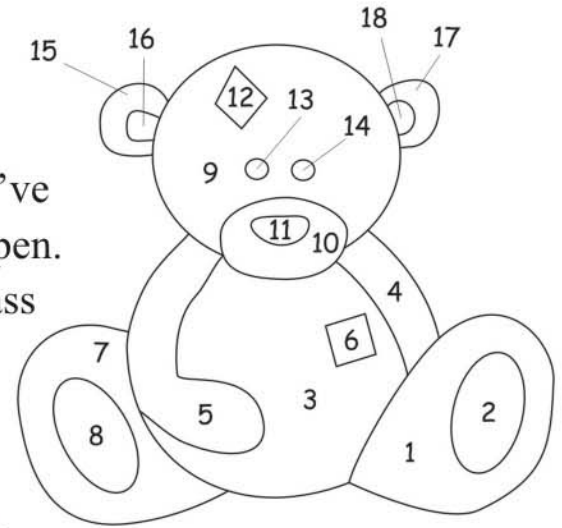


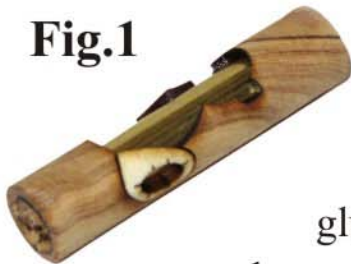
## Basic Assembly Instructions for the Teddy Bear Inlay Kit



We've included a line drawing of the Teddy Bear. The numbers on the drawing will give you the assembly order for the different pieces in the kit. Scuff up the brass tube with medium grit sandpaper and then insert it into the Bethlehem Olivewood barrel. Then insert piece #1 (right foot). See Fig.1 Secure each piece with thin CA once they've been inserted into their positions in the body of the pen.



**Fig.1**



This will also lock the brass tube in place. Continue this procedure until all pieces are assembled and glued in place. Once the thin CA has cured, sand both ends of the barrel

flush with the brass tube using any method you want except a barrel trimmer . Mount the barrel on your lathe and turn carefully down to the bushing diameter using sharp tools and taking light cuts. You can apply any finish you're comfortable with from a friction finish to a CA finish. They all work well with these inlay kits.



If you have any additional questions regarding this kit or any others , email me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net)